SOL-MILLENNIUM®

Technical Data Sheet



Product	specificatio	n
1 10000	opcomoduo	

1.	Product name	SOL-CARE™ Safety Needle				
2.	Description	The SOL-CARE™ Safety Needle is a single use, standard hypodermic needle with a shield to enclose the needle after use.				
3.	Characteristics	The SOL-CARE™ Safety Needle contains a mechanism that covers the needle point after use. In the activated position, the needle cover guards against accidental needle stick during normal handling and disposal of the used needle/syringe combination.				
		The SOL-CARETM Safety Needle is used for general purpose injection and				

The SOL-CARE™ Safety Needle is used for general purpose injection and aspiration of fluids from vials, ampules and parts of the body below the surface of the skin.

5. Instructions for use

See current IFU

6.	Sizes and REF numbers

Reference number	Product description	Gauge size	Outer diameter	Length		Indications*				
			(mm)	(mm)	(inch)		- 1	Indications*		
SN3012	SOL-CARE™ Safety Needle 30G*1/2"	30G	0.3 mm	12.5 mm	1/2"	SC				
SN2715	SOL-CARE™ Safety Needle 27G*1 1/2"	27G	0.4 mm	40 mm	1 1/2"	SC	ID			
SN27125	SOL-CARE™ Safety Needle 27G*1 1/4"	27G	0.4 mm	32 mm	1 1/4"	SC	ID			
SN2734	SOL-CARE™ Safety Needle 27G*3/4"	27G	0.4 mm	18.5 mm	3/4"	SC	ID			
SN2758	SOL-CARE™ Safety Needle 27G*5/8"	27G	0.4 mm	16 mm	5/8"	SC	ID			
SN2712	SOL-CARE™ Safety Needle 27G*1/2"	276	0.4 mm	12.5 mm	1/2"	SC	ID			
SN2612	SOL-CARE™ Safety Needle 26G*1/2"	26G	0.45 mm	12.5 mm	1/2"	SC	ID			
SN2515	SOL-CARE™ Safety Needle 25G*1 1/2"	25G	0.5 mm	40 mm	1 1/2"	SC	ID	IM		IA
SN2510	SOL-CARE™ Safety Needle 25G*1"	25G	0.5 mm	25 mm	1"	SC	ID	IM		IA
SN2558	SOL-CARE™ Safety Needle 25G*5/8"	25G	0,5 mm	16 mm	5/8"	SC	ID	IM		IA
SN2315	SOL-CARE™ Safety Needle 23G*1 1/2"	23G	0.6 mm	40 mm	1 1/2"			IM	IV	IA
SN23125	SOL-CARE™ Safety Needle 23G*1 1/4"	23G	0.6 mm	32 mm	1.1/4"			IM	IV	IA
SN2310	SOL-CARE™ Safety Needle 23G*1°	23G	0.6 mm	25 mm	1"			IM	IV	IA
SN2358	SOL-CARE™ Safety Needle 23G*5/8"	23G	0.6 mm	16 mm	5/8"			IM	IV	IA
SN2215	SOL-CARE™ Safety Needle 22G*1 1/2*	22G	0.7 mm	40 mm	1 1/2"			IM	IV	IA
SN22125	SOL-CARE™ Safety Needle 22G*1 1/4"	22G	0.7 mm	32 mm	1 1/4"			IM	IV	IA
SN2210	SOL-CARE™ Safety Needle 22G*1°	22G	0.7 mm	25 mm	1"			IM	IV	IA
SN2105	SOL-CARE™ Safety Needle 21G*2"	21G	0.8 mm	50 mm	2"			IM	IV	IA
SN2115	SOL-CARE™ Safety Needle 21G*1 1/2*	21G	0.8 mm	40 mm	1 1/2"			IM	IV	IA
SN21125	SOL-CARE™ Safety Needle 21G*1 1/4"	21G	0.8 mm	32 mm	1 1/4"			IM	IV	IA
SN2110	SOL-CARE™ Safety Needle 21G*1"	21G	0.8 mm	25 mm	1"			IM	IV	IA
SN2015	SOL-CARE™ Safety Needle 20G*1 1/2"	20G	0.9 mm	40 mm	1 1/2"			IM	IV	
SN2010	SOL-CARE™ Safety Needle 20G*1"	20G	0.9 mm	25 mm	1"			IM	IV	
SN1920	SOL-CARE™ Safety Needle 19G*2"	19G	1.1 mm	50 mm	2"			IM	IV	
SN1915	SOL-CARE™ Safety Needle19G*1 1/2"	19G	1.1 mm	40 mm	1 1/2"			IM	IV	
SN1910	SOL-CARE™ Safety Needle19G*1"	19G	1.1 mm	25 mm	1"			IM	IV	
SN1820	SOL-CARE™ Safety Needle 18G*2"	18G	1.2 mm	50 mm	2"				IV	
SN1815	SOL-CARE™ Safety Needle 18G*1 1/2"	18G	1.2 mm	40 mm	1 1/2"				IV	
SN1810	SOL-CARE™ Safety Needle 18G*1"	18G	1.2 mm	25 mm	1"				IV	

SOL-MILLENNIUM®

Technical information							
		Component name	Material	Material			
		Needle cap	PP: RP34	PP: RP344RK			
		Needle tube	Stainless	Stainless steel: SUS304			
1. List of Materials	List of Materials		m PP: H1500	PP: H1500			
		Adhesive	Epoxy: YD	Epoxy: YD-128			
		Needle Lubricant	Silicon oil:	Silicon oil: Xilikang 201-350cs			
2. Latex free		YES					
3. PHT / DEHP / PVC / B free	PA	YES					
4. Shelf life	Shelf life		5 years				
5. Sterilization method		Sterilized using Ethylene Oxide					
6. Packaging	6.1 Sa	les unit	100	Units per box			
specification			800	Units per case			
7. Technical Drawing	3, <u>2</u>		triple bev	vel			
		Needle hub with protective a Needle tube Needle cap	rm				

SOL-MILLENNIUM®

Quality and Regulatory information							
1. Quality certificate	Quality Management System according ISO 13485						
2. Product classification	Class IIa according to Annex IX of MDD 93/42/EEC						
	The product is compliant with the following standards and regulations:						
	Document reference	Title					
	ISO 7864:2016	Sterile hypodermic needles for single use					
	ISO 9626:2016	Stainless steel needle tubing for the manufacture of medical devices					
	ISO 6009:2016	Hypodermic needles for single use—colour coding for identification					
	ISO 80369-7:2016	Small-bore connectors for liquids and gases in healthcare applications Part 7: Connectors for intravascular or hypodermic applications					
	ISO 10993-1:2018	Biological evaluation of medical devices Part 1: Evaluation and testing within a risk management process					
3. List of standards	ISO 10993-4:2017	Biological evaluation of medical devices Part 4: Selection of tests for interactions with blood					
o. Elst of standards	ISO 10993-5:2009	Biological evaluation of medical devices Part 5: Tests for in vitro cytotoxicity					
	ISO 10993-7:2008/Amd 1:2019	Biological evaluation of medical devices Part 7: Ethylene oxide sterilization residuals					
	ISO 10993-10:2010	Biological evaluation of medical devices Part 10: Tests for irritation and skin sensitization					
	ISO 10993-11:2017	Biological evaluation of medical devices Part 11: Tests for systemic toxicity					
	ISO 15223-1:2016	Medical devices Symbols to be used with medical device labels, labelling and information to be supplied Part 1: General requirements					
	ISO 23908:2011	Sharps injury protection - Requirements and test methods - Sharps protection features for single-use hypodermic needles, introducers for catheters and needles used for blood sampling					
	EN 1041:2008+A1:2013	Information supplied by the manufacturer of medical devices					

REV	07	Date	14.01.2020
-----	----	------	------------